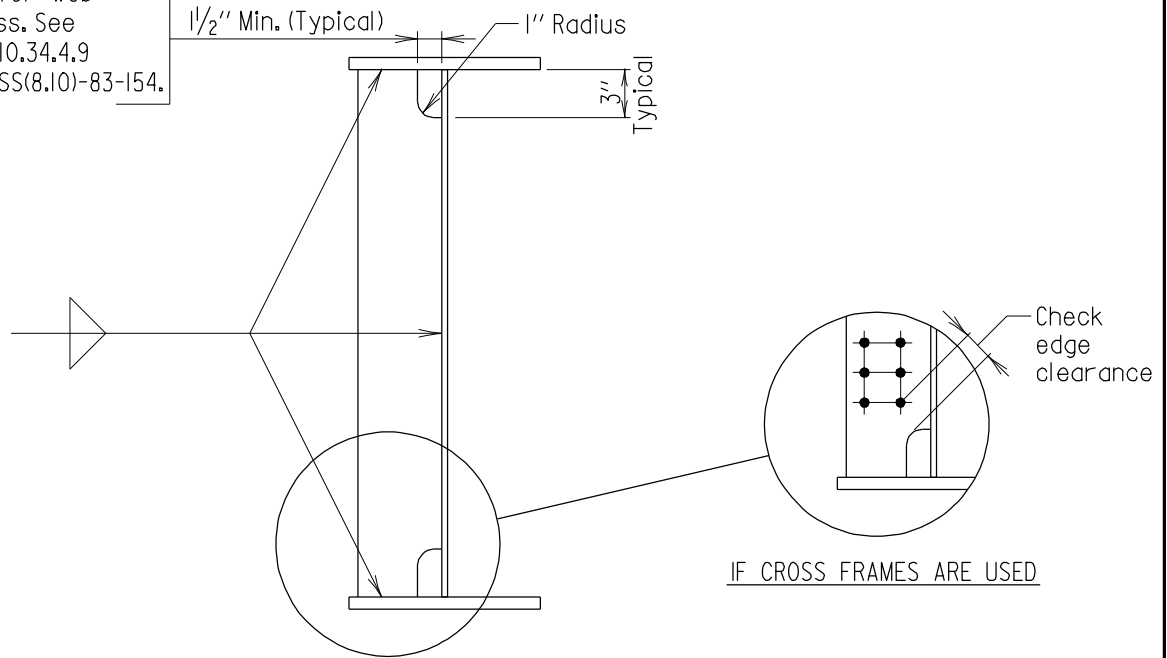
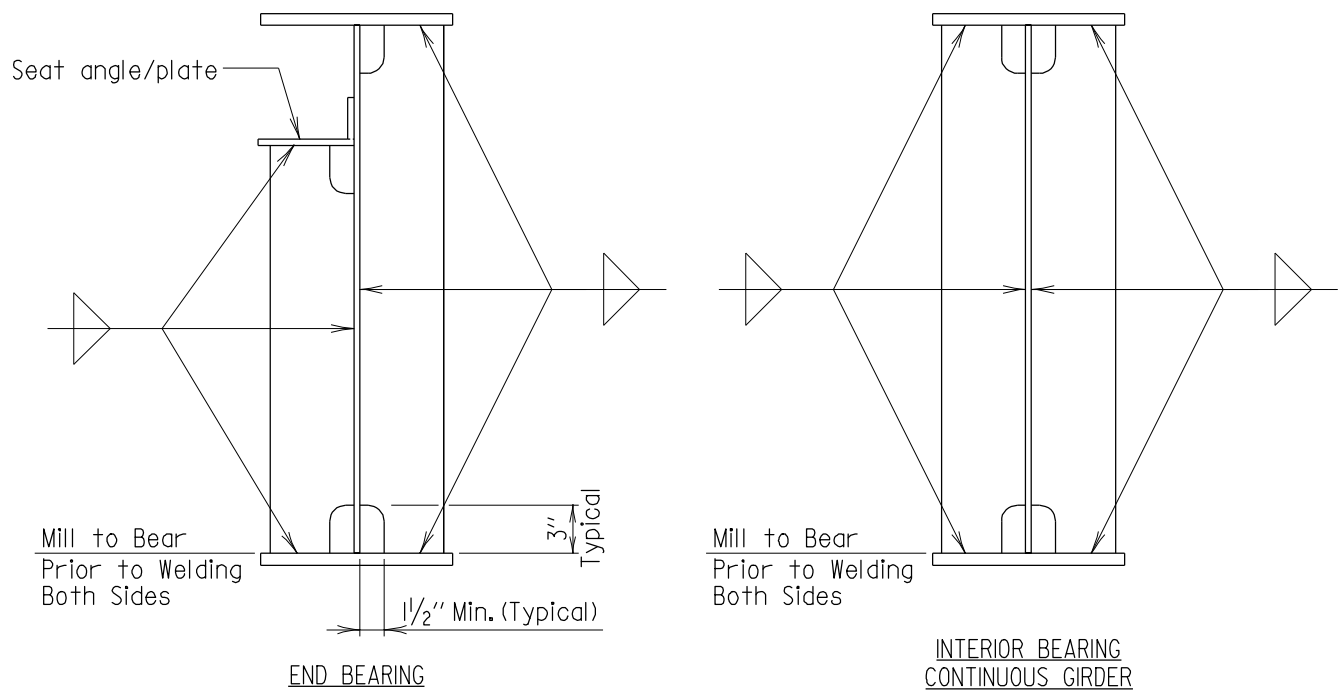


Adjust for web thickness. See AASHTO 10.34.4.9 and BR-SS(8.10)-83-154.



### INTERMEDIATE STIFFENERS - RADIUS CLIPS

Scale: 1" = 1'-0"



### BEARING STIFFENERS - RADIUS CLIPS

Scale: 1" = 1'-0"

#### Notes:

1. Minimum stiffener thickness  $\frac{1}{2}$ ".
2. On exterior girders place all intermediate stiffeners on inside of girder.
3. When longitudinal stiffeners are required, place all longitudinal stiffeners on one side of web, place transverse stiffeners on opposite side.
4. Minimum fillet weld is  $\frac{5}{16}$ ".

FOR OFFICE USE ONLY

APPROVAL	
<i>P. S. Friedman</i>	DIRECTOR
OFFICE OF STRUCTURES	
DATE: 10/22/03	
REVISIONS	
SHA	FHWA
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.	.
FHWA APPROVAL	
DATE:	

STATE OF MARYLAND  
DEPARTMENT OF TRANSPORTATION  
STATE HIGHWAY ADMINISTRATION  
OFFICE OF STRUCTURES

STIFFENER ATTACHMENT DETAILS  
WITH OPTIONAL RADIUS CLIPS FOR STEEL GIRDERS

STANDARD NO. BR-SS(8.07)-78-73

SHEET 2 OF 2

SUPER-STRUCT. STEEL